LIQUID MagicSeal™ INSTRUCTIONS FOR DTF

(works only for DTF processes with manual powdering)

1



Pre-Cure the Transfer Sheet

Print your design onto DTF film as usual.
Before applying powder, cure the printed film in a heat station/oven for 10 seconds at 285°F.

2



Image Powdering & Curing

With the pre-cured DTF sheet, add and shake off excess powder (up to 40% less powder will remain).
This saves costs and improves the apparel's hand feel.

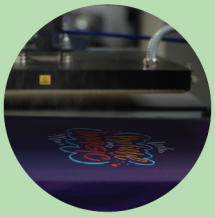
3



Cure the Powder

Cure the powdered DTF sheet for 35 seconds at 285°F (compared to the standard 120 seconds, saving time).

4



Heat Press

Heat press the design onto the apparel for 20 seconds at 325°F for cotton, or 275°F for polyester/blends.
Place a protective sheet (such as Teflon) above the transfer sheet while heat pressing.
Peel away the transfer film to reveal your design.

5



Apply Liquid MagicSeal™

Mist Liquid MagicSeal™ onto the printed design from about 10" away, ensuring light, even coverage (2-3 sprays for larger designs, 1-2 for smaller ones).

6



Second Press

Heat press the apparel for 15 seconds with a protective sheet to seal and enhance durability.

Benefits:

- Improved Hand Feel
- Improved Breathability
- Up to 40% DTF powder savings
- Up to 40% post-print production time savings

PATENT PENDING