UNINET® DTF™

DTF SLIM HEAT STATION USER MANUAL

Control Panel Guidance

Temperature controls are on the top:



Time controls are on the bottom:



Purifier control knob is located below the time and temperature control panel:



Recommended temperature for DTF powder curing:

- A3 sheets – 120°C / 250°F for 120 seconds. For sheets with large images and / or a lot of ink coverage, it may be necessary to open the cover, rotate the page 180 degrees, and then bake again for another 2 mins.

- A4 or smaller sheets - 120°C / 250°F for 120 seconds.

- These settings can be slightly fine-tuned based on your operating environment, film, ink and powder.

You can start the timer by pressing the “UP” button on the TIME (bottom) section. Press it again to cancel.

It is recommended to keep the settings on Celsius.
If you set the machine to Fahrenheit, the light will be on next to the °F symbol.
Be careful not to confuse Celsius with Fahrenheit.

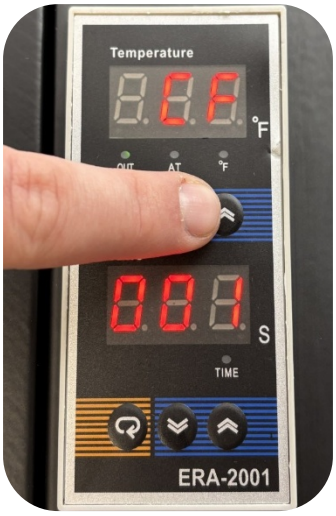
WORK IN A WELL-VENTILATED AREA and use Protective Equipment when working with DTF products and processes as fumes may be hazardous.
A fume extractor is recommended.

Changing the Temperature from Celsius to Fahrenheit:

1. Press and hold the “out” button for 5 seconds, AND again press the “out " button multiple times Until CF appears on the display.



2. Press button up button once so that the right-hand display says **1** then finally press and hold the “out" button to save the settings; the “F°” indicator should light up.





3. After entering Fahrenheit, you also need to adjust the maximum temperature in the Fahrenheit state. Press and hold the “out” button for 5 seconds, then press the “out” button again multiple times until “SVH” appears on the display.







4. Then, adjust the value of the SVH interface to 248° - 257°F by pressing up or down key.

5. Press “out” to save.

6. Power off the oven and then turn on again after a few seconds. After restarting the oven, press the “out” button and adjust the temperature that you would like to use between 248° - 257° Fahrenheit, using up or down key and save using “out" button.

• After you have saved, the temperature will automatically start from a lower value and will go up to the value you have saved as per your preference.

- **Be careful not to confuse Celsius with Fahrenheit.**
- **DO NOT RAISE THE TEMPERATURE OF THE HEAT STATION PAST 155°C / 310°F OR THE THERMAL FUSE CAN BLOW. AN EXTRA FUSE IS INCLUDED IN THE BOX FOR YOUR CONVENIENCE.**
- **If your Heat station temp will not rise above room temperature, the fuse has blown and needs to be replaced.**

To operate the fume extractor, turn the knob to the maximum setting. This setting is necessary to draw the fumes through the filter. It will not cool the heat station off.



Filter Replacement

When the filters are no longer working properly, they need to be replaced.
The filters are located in a small tray on the backside of the unit.
Simply pull the tray out, remove the top white filter & the bottom black charcoal filter by pulling the white tabs on each.
Make sure to put the new filters in in the same order as the old ones.
Charcoal filter in first on the bottom, then the white dust filter on top.



Filter Tray



Dust Filter



Charcoal Filter Under Dust Filter

Film Lifting Tool

Located on the left-hand side of the heat station, you'll find a small suction tool you can use to safely lift the film once the image is done curing to avoid touching the hot surface. Squeeze the handle, place on the film, and then gentle release the pressure for suction.



